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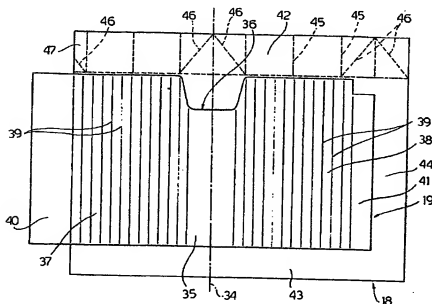
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- (54) Title: METHOD OF PRODUCING A HINGED-LID PACKET OF CIGARETTES



(57) Abstract: A method of producing a hinged-lid packet (1) of cigarettes having an inner wrapping (7) formed by folding a first blank (18) of foil about a group (8) of cigarettes (9); an outer package (3) formed from a second blank (17) folded about the inner wrapping (7) to define a body (4) and a lid (5) hinged to each other; and a collar (10) formed by folding a third blank (19) and the third blank (19) to the first blank (18) in laterally offset mutual positions; forming on the first blank (18) fold lines (45, 46) located as a function of the aforementioned mutual positions; and simultaneously folding the first and third blank (18, 19) about the group (8) of cigarettes (9).